# ORACAL 451 Banner Cal

## **Description**

Highly flexible special PVC film with silk-matt surface.

## Release paper

Silicone coated paper on one side, 137 g/m², which provides excellent waste-stripping properties. For white vinyl a light blue silicone paper is used to form a stronger contrast to lettering.

#### Adhesive

Solvent polyacrylate, permanent

### Area of use

Specially developed for short- and medium-term lettering and decoration on tarpaulins, transparents and other flexible plastic surfaces. To ensure a stress-free adhesion, wet application is generally recommended. Substrates should be cleaned with spirit or isopropanol, prior to adhesion. Pay attention to complete drying. Additionally suitable for thermal transfer printing (with resin ribbons).

# **Technical data**

80 micron
adhered to steel, no measurable shrinkage in cross direction, in length 0.4 mm max.
adhered to aluminium, -20°C to +65°C, no variation
adhered to aluminium, after 100h/23°C no variation
at room temperature, 72h after adhesion to aluminium, short term resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
14 N/25 mm
min. 15 MPa
min. 15 MPa
min. 120%
min. 150%
2 years
>+8°C
3 years

# **Attention:**

Due to the wide variety of tarpaulins existing in the market own tests before application are absolutely necessary. Generally recommended are tarpaulins with a surface lacquer finish as plasticiser barrier. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warrenty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



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